



# DOOR FINISHES

## Plastic Laminate (HPL) Door Faces

- Adams Rite Manufacturing will only warranty HPL applied to doors with Honeycomb or temperature rise cores.
- HPL steel doors are not recommended and not warranted for exterior use.
- When moving plastic laminate steel doors, carry them. Never drag one across another. Carts and other equipment used to handle these doors must be padded.
- Conditioning of High Pressure Laminate (HPL) steel doors:
  - The High Pressure Laminate and the steel door react differently to temperature changes (contraction and expansion), which can cause the laminate to crack, especially on doors with vision lights.
  - Do not deliver or install High Pressure Laminated steel doors until conditions for temperature and relative humidity have been stabilized and will be maintained in the storage and installation areas during the remainder of construction period.
- Plastic Laminate (HPL) steel doors should be installed just prior to substantial completion to avoid damage.
- Refer to proper delivery, receiving, on-site storage and installation guidelines for hollow metal doors as per current NAAMM Standard HMMA 840- no exterior storage.
- Adams Rite Manufacturing will not warranty or assume any responsibility for doors not handled per these recommended procedures.

